

Color Code Chart - ASME B 16.20

Material	Minimum °F °C		Maximum °F °C		Abbreviation	Guide Ring Color Code
304 Stainless Steel	-320	-195	1400	760	304	Yellow
316L Stainless Steel	-150	-100	1400	760	316L	Green
317L Stainless Steel	-150	-100	1400	760	317L	Maroon
321 Stainless Steel	-320	-195	1400	760	321	Turquoise
347 Stainless Steel	-320	-195	1600	925	347	Blue
Carbon Steel	-40	-40	1000	540	CRS	Silver
20Cb-3 (Alloy 20)	-300	-185	1400	760	A-20	Black
HASTELLOY® B 2	-300	-185	2000	1090	HAST B	Brown
HASTELLOY® C 276	-300	-185	2000	1090	HAST C	Beige
INCOLOY® 800	-150	-100	1600	870	IN 800	White
INCONEL® 600	-150	-100	2000	1090	INC 600	Gold
INCONEL® X750	-150	-100	2000	1090	INX	No Color
MONEL® 400	-200	-130	1500	820	MON	Orange
Nickel 200	-320	-195	1400	760	NI	Red
Titanium	-320	-195	2000	1090	TI	Purple

Non-Metallic Fillers - ASME B 16.20

Material	Minimum °F °C		Maximum °F °C		Abbreviation	Guide Ring Color Code
Ceramic	-350	-212	2000	1090	CER	Light Green
Flexible Graphite	-350	-212	975	510	FG	Gray
PTFE	-400	-240	500	260	PTFE	White
LeaderTHERM NXT	-350	-212	1832	1000	LTNXT	Light Blue
LeaderTHERM / Graphite	-350	-212	1500	816	LTD	Lt Blue / Gray